



# Continental Coffee Products Company

A Quaker Oats Company

P.O. Box 9389 • Houston, Texas 77261 • (713)928-6281

May 24, 1993.

To Whom It May Concern,

A soft-pack square bottom bag 2.75"W.x 3.625"L.x 3.5"-6"H. with a weight of 8 oz.-16 oz. is produced on our SIG machine utilizing metalized polyester film. These packs are conveyed to the Kallfass shrinkwrap machine center. The packs enter the collation unit where they are put into 4 x 5 pack bundle pattern. The 20 pack bundle is power transferred through the shrink film and forming shoe. As a result, the bundle is completely overwrap with a bottom lap seal and two end seals. We utilize 3 mil poly shrink film with a 51" web for the overwrap material. The bundle is conveyed through the heat tunnel allowing the overwrap to shrink the bundle tight. The shrinkwrap bundles are then manually palletized on a slip sheet.

The operation of the Kallfass machine has been extremely reliable and produces a finished product to suit our needs and requirements to this date. Moreover, the installation and the ongoing service relationship has proven to be acceptingly professional and satisfying. We are highly considering the purchase of another Kallfass machine in the near future.

Sincerely,

James Zaebst  
Project Engineer  
Continental Coffee Co.  
The Quaker Oats Co.